

Asset Sales, Inc.

CNC & MACHINE SHOP EQUIPMENT: Haas, Doosan CNC Machine Facility

3565 Centre Circle
Fort Mill
South Carolina
29715
United States



Haas Okuma & Mori Seiki CNC Turning Centers, Haas, Fadal,
Daweoo VMCs, (2) Sharp Milling, Engine Lathes, Grinders,
Welding, Inspection, Etc..

Started 13 Feb 2019 10:00 EST (15:00 GMT)

Lot Description

0	Auction: Wednesday, February 13th@ 10:00 A.M. ESTInspection: Tuesday, February 12th@ 8:00 A.M. - 4:00 P.M. ESTLocation: 3565 Centre Circle – Fort Mill, SC 29715Featuring:Haas SL40 CNC Turning Center with 4” Bore, Mfg. 2011Haas SL20 CNC Turning Center, Mfg. 2008Okuma and Mori Seiki CNC Turning Cen ...[more]
1	Milwaukee #4262-1 Mag Base Drill, sn:502A199161108
2	Delta 10" Power Mitre Saw
3	{ Group of lots: 3, 4 } Ryobi 10" Circular Saw
4	{ Group of lots: 3, 4 } Milwaukee #6230 Bandsaw
5	Milwaukee #5380-21 1/2" Hammer Drill
6	Milwaukee Orbital Sawzall
7	{ Group of lots: 7, 8 } Ryobi 18V Sawzall
8	{ Group of lots: 7, 8 } Dewalt 9" Angle Grinder
9	Pneumatic Tooling
10	Ingersoll Rand 114GCQ Air Hammer
11	Grinders
12	Grinders
13	Drills
15	Foredom TBH Grinder with Foot Actuator, Weller Soldering Station

16	Shop Tools
17	Grinding Wheels
18	1.5 Ton Chainfall, Renfroe 1 Ton Plate Grab
19	6 Ton Jack, 12 Ton Jack, 20 Ton Jack
20	(3) Sets of Broaches
21	Broach Tooling
22	Hydraulic Pipe Bender
23	4"-12" Bore Gauge
24	{ Choice of lots: 24, 25 } 2"-6" Bore Gauge
25	{ Choice of lots: 24, 25 } 1.4"-2.4" Bore Gauge
26	{ Choice of lots: 26 } 0.7"-1.4" Bore Gauge
27	2"-4" Bore Gauge
28	Fowler Bore Gauge
29	0.4"-0.7" Bore Gauge
30	{ Group of lots: 30, 31 (P) } 1.5"-2.5" Bore Gauge
31	{ Group of lots: 30, 31 (P) } 0.75"-1.5" Bore Gauge
32	Mitutoyo 0"-12" Micrometer Set
33	Mitutoyo 12"-16" Micrometer Set
34	0"-3" Micrometers
35	0"-3" Pitch Micrometers
36	Misc Micrometers
37	Depth Gauges, Groove Micrometer

38	Set-Up Blocks
39	Fowler Master Block Gauge Set
40	Block Gauge Set, Parallels
41	Hunter Spring D-500-M Force Gauge
42	24" Mitutoyo Height Gauge
43	24" Height Gauge
44	12" Height Gauge
45	{ Choice of lots: 45, 46 } Mitutoyo 40" Digital Caliper
46	{ Choice of lots: 45, 46 } Mitutoyo 40" Digital Caliper
47	18" Digital Caliper, 300mm Digital Calipers
48	{ Choice of lots: 48, 49 } 12" Caliper, 24" Caliper
49	{ Choice of lots: 48, 49 } 12" Caliper, 24" Caliper
50	6" Caliper, 18" Caliper
51	Sine Plate
52	SPI Co-Ax, Dial Calipers, Indicators, Pin Gauges
53	Starrett 48" x 96" Grade A Surface Plate with Stand
54	Starrett 36" x 48" Surface Plate with Stand
55	24" x 36" Surface Plate with Stand
56	Microvu Model Century 2014 14" Optical Comparator with Micro-VU Q-16 Computer Control, Edge Detector, 5" x 18" Power Feed Work Table, sn:365
57	Rockwell (Styled) Model HR-150A Hardness Tester with Stand, B/C Scale, sn:025
58	Brown & Sharpe Bench Center
59	Nu-Era 10 Drawer Cabinet

60 Kennedy 5 Drawer Cabinet

61 { Group of lots: 61, 62 } (3) Shelves with Contents

62 { Group of lots: 61, 62 } (3) Shelves with Contents

63 Pro Safe Flammable Cabinet

64 Misc Timers, Power Supplies

65 Cage with Door

66 (2) Sets - 0.061-0.500 Pin Gauges

67 (3) Sets - 0.620-0.916 Pin Gauges

68 (3) Sets 0.011-0.625 Pin Gauges

69 (2) Sets - 0.250-0.625 Pin Gauges

70 (2) Sets - 0.626-1.000 Pin Gauges

71 0.051-0.500 Pin Gauges

72 Plug Gauges, Ring Gauges

73 (2) Scales

74 Dell 2355DN Printer

75 LG 52" Television

76 Arbor Press

77 { Choice of lots: 77 } Arbor Press

78 { Choice of lots: 78 } Arbor Press

79 { Choice of lots: 79, 80 } Lassy Tapper

80 { Choice of lots: 79, 80 } Lassy Tapper

81 Parallels

82	Letter, Wire & S/D Indexed Drills
83	Metric & Fractional Indexed Drills
84	Pipe, Machine & Fractional Indexed Taps
85	SKF Bearings
86	{ Choice of lots: 86, 87 } Indexed Helicoil Tooling
87	{ Choice of lots: 86, 87 } Indexed Helicoil Tooling
88	Number & Letter Stamps
89	{ Group of lots: 89, 90 } Contents of (4) Racks
90	{ Group of lots: 89, 90 } (4) Racks (no contents)
91	Haas VF-4 CNC Vertical Machining Center with 52" x 20" Table, #40 Taper Spindle Speeds to 8100 RPM, 50" X-Axis, 20" Y-Axis, 25" Z-Axis Travels, 24 Position Side ATC, Tool Racks, Programmable Coolant, Halogen Lighting, Haas CNC Pendant Control, sn:1126064, mfg.9/2015
92	Haas SL40 CNC Turning Center with 15" 3-Jaw Power Chuck, 4-1/2" Bore, Approx 70" Max Distance to Tailstock, Spindle Speeds to Approx 2000 RPM, 10 Position Turret, Tool Presetter Probe, Chip Conveyor, Haas CNC Control, sn:3089823, mfg.10/2011
93	Haas SL20T CNC Turning Center with 8" Chuck Diameter, 2" Bore, 24" Max Distance to Tailstock, Spindle Speeds to Approx 5000 RPM, 10 Position Turret, Tool Presetter Probe, Halogen Lights, Haas CNC Control, sn:3082900, mfg.2008
94	(2) Racks with Contents
94A	Pepsi Machine
95	{ Group of lots: 95, 96, 97, 98, 99, 100, 101, 102, 103, 104 } Brass & Copper Stock (no rack)
96	{ Group of lots: 95, 96, 97, 98, 99, 100, 101, 102, 103, 104 } Aluminum & Misc Stock (no rack)
96A	Plastic (on rack)
97	{ Group of lots: 95, 96, 97, 98, 99, 100, 101, 102, 103, 104 } Flat & Round Stock (no rack)
98	{ Group of lots: 95, 96, 97, 98, 99, 100, 101, 102, 103, 104 } Flat & Round Stock (no rack)
99	{ Group of lots: 95, 96, 97, 98, 99, 100, 101, 102, 103, 104 } Flat & Round Stock (no rack)
100	{ Group of lots: 95, 96, 97, 98, 99, 100, 101, 102, 103, 104 } Round Stock with Rack

101	{ Group of lots: 95, 96, 97, 98, 99, 100, 101, 102, 103, 104 } 1 Section Pallet Racking (no contents)
102	{ Group of lots: 95, 96, 97, 98, 99, 100, 101, 102, 103, 104 } Rack (no contents)
103	{ Group of lots: 95, 96, 97, 98, 99, 100, 101, 102, 103, 104 } Rack (no contents)
104	{ Group of lots: 95, 96, 97, 98, 99, 100, 101, 102, 103, 104 } Rack (no contents)
105	Baldor 10HP Motor
106	Acra Model HBS-916A Portable Horizontal Bandsaw with 9" x 16" Capacity, Barstop, Variable Feed, sn:01031476, mfg.2001
107	{ Choice of lots: 107 } Acra Model HBS-916A Portable Horizontal Bandsaw with 9" x 16" Capacity, Barstop, Variable Feed, sn:706492
107A	Stands
107B	WELD CURTAINS
108	Scrap
109	Shop Mats
110	Picnic Table
111	Ford F-150 XLT Triton Pick-Up Truck with 8' Bed, Automatic Transmission, AC & Heat, vin:1FTRF12W04NA18830
111A	8' x 16' Dual Axle Trailer
113	Racks
114	Blanchard Grinder, sn:7599
115	Shed
116	Gardner Denver Integra 25HP Rotary Screw Air Compressor with Digital Control
117	Gardner Denver 6.5HP Reciprocating Air Compressor with Holding Tank
118	Deltech Air Dryer with Ultrasep Filter
119	{ Choice of lots: 119 } Big Air Portable Fan
120	Big Air Portable Fan

121	{ Group of lots: 121, 122 } Shop Fans
122	{ Group of lots: 121, 122 } Misc Fans
123	Coolant Rack
124	Portable Engine Hoist with 800lb Magnet
125	Barrel Lifter
126	Hyster Model 560XM 5000lb Capacity Propane Forklift with 3-Stage Mast, 46" Forks, 4 Rubber Cushion Tires, sn:D187V30130A *** delay delivery 2/21***
127	Miller Dynasty 350 Portable Welder with Coolmate, Radiator, sn:KG025231
128	Miller CP-302 Welder with 22A Wire Feed, sn:LE497740
129	Miller Spectrum 2050 Portable Plasma Burning Machine, sn:LE275930
130	Miller Dynasty 300X Welder, sn:LA312240
131	Rack with Straps
132	Welding Table with Vise
133	{ Group of lots: 133, 134, 135 (P) } Welding Vise
134	{ Group of lots: 133, 134, 135 (P) } Welding Vise
135	{ Group of lots: 133, 134, 135 (P) } Welding Vise
136	Gear Pullers
137	Ridgid #460 Tristand, Central Machinery #38470 Compact Bender
137A	Floor Bender
138	{ Group of lots: 138, 139 } Bottle Rack
139	{ Group of lots: 138, 139 } (2) Cabinets with Contents
140	Welding Wire
141	Welding Torches, Wire

142	Clamps
143	{ Choice of lots: 143, 144 } 5' x 5' Acorn Style Welding Table
144	{ Choice of lots: 143, 144 } 5' x 5' Acorn Style Welding Table
145	Central Pneumatics #46768 50 Ton Pneudraulic H-Frame Press with Foot Actuator, Adjustable Rail
146	Trinco Model 48/BP Abrasive Blast Cabinet with Reclaim, (4) Work Holes Flip Window & Side Door, Remote Pedal Actuator, sn:62037-5
147	13 Drawer Portable Tool Cart
148	ACC Torch Cart with Hose, Gauges
149	Charmilles Robofil 310 CNC Wire EDM Machine with 33.5" x 19.5" x 15.7" Max Work Piece Dimensions, 15.7" x 9.8" x 15.7" X, Y, Z Machining Strokes, Advantage Chipper, Enclosure, Charmilles CNC Control with Remote Pendant, sn:7.2133/351031, mfg.1997
150	Acer Model 1224AHD 12" x 24" Hydraulic Surface Grinder with Electro Magnetic Chuck, Incremental Downfeed, Work Light, Coolant System, Pendant Control, sn:948859001, mfg.1994
151	Acer Model AGS618 6" x 18" Hand Feed Surface Grinder with Permanent Magnetic Chuck, sn:9022-007
152	Electro-Harper Vibratory Finisher with 12" x 32" Ply Chamber, Timer
153	(2) Shelves
154	(1) Cart
155	Banding Cart
156	Pallet Jack
157	{ Choice of lots: 157 } Pallet Jack
158	Grob Model 4V-18 18" Vertical Bandsaw with 28" x 24" Hydraulic Feed & Tilt Table, Variable Blade Speeds, Blade Welder & Grinder, sn:3271
159	Craftsman 17" Pedestal Drill
160	Lazy Susan
161	Cabinet with Contents
162	Millport Model 610 Tool & Cutter Sharpener, sn:0776B

163	Darex Drill Sharpener
164	{ Group of lots: 164, 165 } Baldor Double End Grinder
165	{ Group of lots: 164, 165 } Baldor Double End Grinder
166	6"/12" Belt / Disc Sander
167	(2) Double End Grinders
168	Mori Seiki SL-4 CNC Turning Center with 12" 3-Jaw Power Chuck, 30" Max Distance to Tailstock, Spindle Speeds to Approx 5000 RPM, 10 Position Turret, Fanuc 10TE-A CNC Control, sn:1980
169	Okuma LC20 CNC Turning Center with 10" 3-Jaw Power Chuck, 24" Max Distance to Tailstock, Spindle Speeds to Approx 5000 RPM, 12 Position Turret, Chip Conveyor, Okuma OSP CNC Control, sn:3586 *non-running
170	Cabinet with Contents
171	Acra-Turn Model 24X120 24" x 120" Engine Lathe with 19" Diameter 4-Jaw Chuck, 16" Diameter 3-Jaw Chuck, 3" Spindle Bore, Spindle Speeds to 1200 RPM, Inch / Metric Threading, 3-Point Steady Rest, Follow Rest, Newall DP700 2-Axis Digital Readout, Chip Guards, sn:23300613, mfg.2001
172	Kent USA Model RML-16X40 16" x 40" Engine Lathe with 10" Diameter 4-Jaw Chuck, 2" Spindle Bore, Spindle Speeds to 1800 RPM, Inch / Metric Threading, Newall DP700 2-Axis Digital Readout, Chip Guards, sn:16413042558, mfg.2008
173	Faceplates, Chucks with Rack
174	Faceplates, Chucks with Rack
175	Dorian SD50DA Tool Post
176	Dorian SD35CXA Tool Post
177	Live Centers
178	(3) Workbenches
179	Fadal VMC 6030 CNC Vertical Machining Center with 62" x 30" Table, #40 Taper Spindle Speeds to 10,000 RPM, 60" X-Axis, 30" Y-Axis, 30" Z-Axis Travels, 21 Position ATC, Fadal Multi-Processor CNC Pendant Control, sn:032004127143, mfg.2005
180	Daewoo / Doosan Diamond DMV4020 CNC Vertical Machining Center with 47" x 19" Table, #40 Taper Spindle Speeds to 7500 RPM, 40" X-Axis, 20" Y-Axis, 24" Z-Axis Travels, 24 Position ATC, Cooljet Thru-Spindle Coolant, Fanuc 21iMB CNC Pendant Control, sn:AV5E2156, mfg.2005
181	Daewoo / Doosan Diamond DMV5020 CNC Vertical Machining Center with 55" x 19-1/2" Table, #40 Taper Spindle Speeds to 7500 RPM, Approx. 50" X-Axis, 20" Y-Axis, 24" Z-Axis Travels, 24 Position ATC, Cooljet Thru-Spindle Coolant, Fanuc 21iMB CNC Pendant Control, sn:AV550028, mfg.2002

182	Kent USA Model KTM-3VKF Variable Speed Vertical Milling Machine with 10" x 50" Power Feed Table, R-8 Spindle Speeds Variable to 4200 RPM, Power Drawbar, Newall DP7002-Axis Digital Readout, sn:10312918, mfg.2014
183	Acra Model AM-3V Variable Speed Vertical Milling Machine with 10" x 54" Power Feed Table, R-8 Spindle Speeds Variable to 4500 RPM, Newall C80 2-Axis Digital Readout, sn:041891, mfg.2004
183A	Storage Shelf (no contents)
184	{ Option of lots: 184, 185 } 8" Vise
185	{ Option of lots: 184, 185 } 8" Vise
186	{ Option of lots: 186, 187, 188, 189 } Kurt 6" Vise
187	{ Option of lots: 186, 187, 188, 189 } Kurt 6" Vise
188	{ Option of lots: 186, 187, 188, 189 } Kurt 6" Vise
189	{ Option of lots: 186, 187, 188, 189 } Kurt 6" Vise
190	{ Option of lots: 190, 190A, 191, 192, 193, 194 } Kurt 6" Vise
190A	{ Option of lots: 190, 190A, 191, 192, 193, 194 } Kurt Vise
191	{ Option of lots: 190, 190A, 191, 192, 193, 194 } Kurt 6" Vise
192	{ Option of lots: 190, 190A, 191, 192, 193, 194 } Kurt 6" Vise
193	{ Option of lots: 190, 190A, 191, 192, 193, 194 } Kurt 6" Vise
194	{ Option of lots: 190, 190A, 191, 192, 193, 194 } Kurt 6" Vise
195	{ Option of lots: 195, 196 } Kurt 6" Vise
196	{ Option of lots: 195, 196 } Kurt 6" Vise
197	{ Option of lots: 197, 198 } Kurt 6" Vise
198	{ Option of lots: 197, 198 } Kurt 6" Vise
198A	Tie Down Tooling
199	Angle Plates
200	{ Group of lots: 200, 201 (P) } Vise Rack

201	{ Group of lots: 200, 201 (P) } Vise Rack
202	Pinzbohr CAT340 100 200W Vernier Boring Head
203	{ Option of lots: 203, 204 } Seco-EPB Graflex Boring Head
204	{ Option of lots: 203, 204 } Seco-EPB Graflex Boring Head
204A	Seco Boring Bar Set & Tapping Tool
205	{ Option of lots: 205, 206, 207 } 40 Taper Tool Holders
206	{ Option of lots: 205, 206, 207 } 40 Taper Tool Holders
207	{ Option of lots: 205, 206, 207 } 40 Taper Tool Holders
208	{ Option of lots: 208, 209, 210 } 40 Taper Tool Holders
209	{ Option of lots: 208, 209, 210 } 40 Taper Tool Holders
210	{ Option of lots: 208, 209, 210 } 40 Taper Tool Holders
211	{ Option of lots: 211, 212, 213 } 40 Taper Tool Holders
212	{ Option of lots: 211, 212, 213 } 40 Taper Tool Holders
213	{ Option of lots: 211, 212, 213 } 40 Taper Tool Holders
214	{ Group of lots: 214, 215 (P) } 40 Taper Tool Holders
215	{ Group of lots: 214, 215 (P) } 40 Taper Tool Holders
216	{ Choice of lots: 216 } 40 Taper Tool Holders
217	{ Option of lots: 217, 218, 219 } 40 Taper Tool Holders
218	{ Option of lots: 217, 218, 219 } 40 Taper Tool Holders
219	{ Option of lots: 217, 218, 219 } 40 Taper Tool Holders
220	{ Option of lots: 220, 221, 222 } 40 Taper Tool Holders
221	{ Option of lots: 220, 221, 222 } 40 Taper Tool Holders

222 { Option of lots: 220, 221, 222 } 40 Taper Tool Holders

223 Tool Presetter

224 Chucks, Centers

225 R8 Tooling

226 { Option of lots: 226, 227 } R8 Collets

227 { Option of lots: 226, 227 } R8 Collets

228 Right Angle Head, (2) RX50 Tapmatics

229 (3) Tapping Heads

230 { Group of lots: 230, 231 (P) } Boring Bars

231 { Group of lots: 230, 231 (P) } Boring Bars

232 Boring Bars

233 Boring Bars

234 Thru-Coolant Tooling

235 Thru-Coolant Tooling

236 Thru-Coolant Tooling

237 { Group of lots: 237, 238 (P) } Milling Cutters

238 { Group of lots: 237, 238 (P) } Milling Cutters

239 { Option of lots: 239, 240 } Lathe Tooling

240 { Option of lots: 239, 240 } Lathe Tooling

241 Carbide End Mills

242 { Group of lots: 242, 243 (P) } Drills

243 { Group of lots: 242, 243 (P) } Drills

244 { Group of lots: 244, 245 (P) } Drills

245 { Group of lots: 244, 245 (P) } Drills

246 { Group of lots: 246, 247 (P) } Drills

247 { Group of lots: 246, 247 (P) } Drills

248 { Group of lots: 248, 249 (P) } Drills

249 { Group of lots: 248, 249 (P) } Drills

250 { Option of lots: 250, 251, 252, 253 } Carbide Inserts

251 { Option of lots: 250, 251, 252, 253 } Carbide Inserts

252 { Option of lots: 250, 251, 252, 253 } Carbide Inserts

253 { Option of lots: 250, 251, 252, 253 } Carbide Inserts

254 { Group of lots: 254, 255 (P) } Cutters

255 { Group of lots: 254, 255 (P) } Cutters

256 { Group of lots: 256, 257 (P) } Cutters

257 { Group of lots: 256, 257 (P) } Cutters

258 End Mills

259 Port Tooling

260 { Option of lots: 260 } Reamers

261 Reamers

262 { Option of lots: 262, 263 } Taps

263 { Option of lots: 262, 263 } Taps

264 { Group of lots: 264, 265 (P) } 2 Sets 5C Collets, 5C Block Set

265 { Group of lots: 264, 265 (P) } 2 Sets 5C Collets

266 { Group of lots: 266, 267 (P) } ER32 Collet Set

267 { Group of lots: 266, 267 (P) } ER32 & ER40 Collets

268 { Option of lots: 268, 269 (P) } Portable 40 Taper Tool Cart

269 { Option of lots: 268, 269 (P) } Portable 40 Taper Tool Cart

270 Portable 40 Taper Tool Cart

271 Portable 40 Taper Tool Cart

272 Portable 40 Taper Tool Cart

273 40 Taper Tool Cart

273A (5) Plastic Carts

274 Enco 12" Rotary Table

275 { Option of lots: 275, 276 } 10" Rotary Table

276 { Option of lots: 275, 276 } 10" Rotary Table

277 { Option of lots: 277 } 8" Super Spacer

278 8" Super Spacer

279 Milling Attachments

280 Milling Attachments

281 { Option of lots: 281 } Adjustable Angle Plate

282 Adjustable Angle Plate

283 Adjustable Angle Plate

284 { Option of lots: 284, 285, 286 } 6" Vise

285 { Option of lots: 284, 285, 286 } 6" Vise

286 { Option of lots: 284, 285, 286 } 6" Vise

287 { Option of lots: 287 } 6" Vise

288 { Option of lots: 288, 289 } 6" Vise

289 { Option of lots: 288, 289 } 6" Vise

290 Themac Tool Post Grinder

291 (2) R8 Tool Sets

292 Misc Collets

293 { Option of lots: 293, 294, 295 } (4) Sets Set-Up Tooling

294 { Option of lots: 293, 294, 295 } (4) Sets Set-Up Tooling

295 { Option of lots: 293, 294, 295 } (4) Sets Set-Up Tooling

296 Drill Sleeves

297 Superior Collet Pads with Jaws

298 Set-Up Tooling

299 Cabinet with Contents

300 { Option of lots: 300 } 3' x 5' Precision Set-up Table

301 3' x 5' Precision Set-up Table

302 { Option of lots: 302, 303 } Airflow Air Handling Unit

303 { Option of lots: 302, 303 } Airflow Air Handling Unit
