

Wignall Brownlow

RAMSAY PRECISION ENGINEERS-NO RESERVE
AUCTION OF MACHINE TOOLS and EQUIPMENT on
view Friday 4th May 2018 from 9.30am-4.00pm



CLEARANCE OF LOTS WILL BE FROM THE STORAGE
PLACE, CHESHIRE SK14 4QN NOT THE RAMSAY PREMISES
IN COVENTRY. FREE LOADING WILL BE PROVIDED TO
PURCHASERS

Unit 3
Burnsall Road Industrial
Estate
Coventry
CV5 6BU
United Kingdom

Ended 09 May 2018 15:31 BST

Lot	Description
1	A CompAir V07 Model 707PSAS07-4035S000 Rotary Air Compressor No.707-005803-0107, 1460rpm, 7.5kW with 200 litre Vertical Air Receiver No.C8263 (2001).
2	A Cincinnati No.3 Vertical Milling Machine No.B3609-25, 63in x 15in table.
3	2 Cast Iron Surface Plates: 24in x 24in, 18in x 18in.
4	A K&M Bench Type Vertical Injection Moulding Machine.
5	A Matra Broaching Press: 14in daylight, 8in throat.
6	A Boraspot 16kVA Spot Welder: 15in throat.
7	A TOS FNK25A Vertical Turret Head Milling Machine No.12 017, 49in x 11.5in table with Anilam Microwizard 3 axis Digital Readout.
8	A Bovenau PST15ST 15 ton Hydraulic Workshop Press.
9	An Adcock and Shipley Broaching Press: 18in daylight, 21in between columns.
10	An Alfred H Schutte WU3 Tool and Cutter Grinder with dust extraction unit.
11	An Avery 3205ABA Platform Weighing Machine, 210kg capacity.
12	A Bridgeport BRJ Vertical Turret Head Milling Machine, 42in x 9in table with Mitutoyo 2 axis Digital Readout.
13	An XYZ KRV3000 Vertical Turret Head Milling Machine No.6056, 48in x 12in table with Acu-Rite Millvision 3 axis Digital Readout and Machine Guard.
14	A Hero Dividing Head with Tailstock: 7.5in chuck dia, 5in centre height.
15	An Alpine SM-1017 8in Double Ended Bench Grinder (1ph).

16	A 6in Indexing Chuck.
17	A 7.5in Indexing Chuck.
18	A Walter UTA100E Dividing Head No.3753 with Tailstock: 4in 3 jaw chuck, 4.5in centre height.
19	A Horizontal Indexing Chuck, 6in 3 jaw chuck.
20	A Kamasa Type 506CBB 6in Double Ended Bench Grinder (1ph).
22	A Selecta 7in Double Ended Bench Grinder (3ph).
23	2 Cast Iron Angle Plates: 18in x 8in x 11in, 18in x 8in x 12in with Swivel Angle Plate, 12in x 9in x 6in.
24	A LILIAN Model 5VH CNC Vertical Turret Head Milling Machine No.9865 (2000), 54in x 10in table with Anilam 3300MK 3 axis CNC Controls, Machine Guard and Machine Light.
25	A Motorised Belt Drive with Necontrol System 3 DC Motor Speed Controller (240v) and Stand.
27	A Craven Cast Iron Surface Table, 36in x 60in x 32in h.
28	A Dividing Head with Tailstock: 6in 3 jaw chuck, 5.5in centre height.
29	2 Boxes of Assorted Milling Cutters.
30	A Quantity of Bridgeport Tooling including 23 Collets.
31	2 Boxes of Assorted Twist Drills.
32	A Spit P60 Pneumatic Nailing Gun and case.
33	An Excel Dividing Head: 6in 3 jaw chuck, 5in centre height.
34	A Grinding Wheel Balancing Unit: 8in centre height, 6.5in between uprights.
35	A Cast Iron Surface Plate, 12in x 12in.
36	3 Boxes of Clamping Plates and Bolts.
38	An Abwood 3in Machine Vice with A 3.5in Drilling Vice.
39	An Apex 4in Machine Vice with A No.22 5in Machine Vice.
40	A Geo. Taylor Vertical Milling Machine No.901 with tooling, 17.5in x 5.75in table.

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- 41 An RJH Pedestal Mounted Belt Linisher, 4in x 10in.
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- 42 A Colchester Bantam 1600 SS and SC Lathe, 11in swing x 20in centres with fixed and travelling steadies and quick change toolpost.
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- 43 A 12in dia Rotary Milling Table.
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- 44 An Excel 12in dia Rotary Milling Table No.151369/36.
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- 45 A Coventry Die No.1 Grinding Fixture with Die Holders.
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- 46 4 Boxes of Assorted Coventry Dies.
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- 47 An Abwood 6in Swivel Machine Vice.
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- 48 A 6in Machine Vice.
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- 49 A 7in Machine Vice.
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- 50 A 6in Machine Vice.
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- 51 A 6in Machine Vice.
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- 52 An Abwood 6in Swivel Machine Vice.
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- 54 A Pratt and Whitney Model B 6in Toolroom Slotting Machine, 19.5in dia table with machine light.
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- 55 A Quantity of Assorted Vee Blocks (approx. 20).
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- 56 Assorted Used Grinding Wheels on wall rack and bench.
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- 57 Assorted Milling Cutters and Tool Box.
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- 58 A Bott Steel Framed Timber Top Workbench, 59in x 27in x 33in h with 5 sliding drawers.
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- 59 13 Assorted G Clamps.
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- 60 Miscellaneous Lathe, Boring and Slotting Tools.
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- 61 Assorted Oil Guns (at least 8).
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- 62 2 Centrol Multi Drilling Heads.
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- 63 A Clock Stand and case.
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- 64 A John Bull Dial Indicator and base.
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- 65 2 Indexing Drilling Attachments with Indexing Wheels.
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- 66 Assorted Morse Taper Shanks with Chucks and Drills.
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- 67 A Wayte Balancing Unit and Accessories.
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- 68 Approx. 24 Assorted 3 jaw Chucks.
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- 69 7 Various Coventry Die Heads: 0.25in-1in.
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- 70 A Quantity of Assorted Milling Machine Spindle Tooling.
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- 71 Approx. 20 pairs Parallel Blocks.
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- 72 An Incomplete Set of Matrix Slip Gauges.
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- 73 An M8-M20 Tapping Attachment, 3MT.
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- 74 A 150mm Co-ordinate Machine Vice.
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- 75 A Laser Level with Tripod Stand and case.
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- 76 Assorted Spindle Tooling (as lotted).
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- 77 Assorted Milling Clamps (as lotted).
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- 78 Approx. 13 Various Angle Plates with A Box Square.
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- 79 8 Magnetic Bases with Dial Gauges and Sundry Equipment.
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- 80 30 sets of 3 Assorted Chuck Jaws.
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- 81 Assorted Clamping Blocks and Equipment (as lotted).
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- 82 2 Record No.414 4in Drilling Vice with 3-2.5in Drilling Vice.
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- 83 2 Horizontal Arbors with Splicing Collars.
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- 84 A Set of Bench Centres, 3.5in x 15in.
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- 85 Assorted Taps in 8 boxes.
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86	6 Grease Guns.
87	Assorted Ring and Open Spanners in 2 boxes.
88	4 sets of Tool Clamps.
89	Assorted Screws and Toggle Clamps (as lotted).
90	Assorted Files in one box.
91	Assorted Slitting Saws and Milling Cutters on wall rack.
92	Assorted Slitting Saws and Milling Cutters in 5 boxes.
93	Assorted Slitting Saws and Milling Cutters in 4 boxes.
94	Assorted Slitting Saws and Milling Cutters in 3 boxes.
95	Assorted Slitting Saws and Milling Cutters in 6 boxes.
96	Assorted Slitting Saws and Milling Cutters in 5 boxes.
99	5 Angle Plates, A Swivel Angle Plate and 2 Box Squares.
100	A Quantity of Assorted Boring Bars and Slot Drills in one drawer.
101	A Quantity of Assorted Drills in one drawer.
102	A Quantity of Assorted Reamers in one drawer.
103	A Quantity of Milling Cutters, Slot Drills and End Mills in one drawer.
104	A Quantity of Milling Cutters, Slot Drills and End Mills in one drawer.
105	A Quantity of Assorted Twist Drills in one drawer.
106	A Quantity of Assorted Reamers in one drawer.
107	An 11 drawer Tool Cabinet, 30in x 28in x 50in h.
109	A Coolie Hand Hydraulic Tool Lift Truck.
110	Assorted Taps and Dies in 3-16 drawer Cabinets: BSP, Metric, UNF, UNC, Whitworth, BSF, BA with Assorted Others on 2 shelves.

111	12 sets of Assorted Letter and Number Punches.
112	20 Hand Reamers.
113	Assorted Quick Change Milling Chucks including Face Mill and Narex Boring and Facing Head.
114	Assorted Lathe Tooling (as lotted).
115	A Ward No.2A Capstan Lathe.
116	A Ward No.2DS Capstan Lathe.
117	A BM Pedstal Mounted Linishing Machine No.332231: 3in w x 17in horizontal.
118	A Wolf 8in Double Ended Bench Grinder and stand.
119	A Dean Smith and Grace Type 17T Toolroom Centre Lathe, 17in swing, 36in centres.
120	A Herbert No.4 Capstan Lathe.
121	An Optimum OPTI BSM75 Belt Sanding Machine: 3in x 22in horizontal; 2000 x 75mm belt.
122	An Edgwick 6in Machine Vice.
122A	A 6in Machine Vice.
123	A 4.5in Universal Machine Vice.
124	An Abwood 6in Machine Vice.
125	A Huron 7in Machine Vice.
126	A 6in Machine Vice.
127	A 6in Machine Vice.
128	An 8in Machine Vice.
129	A 6in Machine Vice.
130	A 6in Machine Vice.
131	A 6in Machine Vice.

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- 134 A Record No.3 4in Engineers Vice.
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- 135 A Record No.3 4in Engineers Vice.
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- 136 A 150mm Engineers Vice.
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- 137 A 150mm Engineers Vice.
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- 138 A Paramo No.5 5in Engineers Vice.
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- 139 A Record No.35 5in Engineers Vice.
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- 140 A Record No.6 6in Engineers Vice.
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- 141 A Record No.6 6in Engineers Vice.
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- 142 A Paramo No.6 6in Engineers Vice.
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- 143 A Burnard 10in Rotary Indexing Chuck.
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- 144 A Heald No.22 Rotary Ring Grinder, 13.5in magnetic chuck with coolant tank.
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- 145 A Cincinnati 2M Fully Universal Horizontal Milling Machine (swivel table and head), 53in x 10in table with ancillary equipment.
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- 146 Various 50INT Milling Arbors with T Max Face Mills and stand.
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- 147 A Fosdick Heavy Duty Vertical Drilling Machine, 36in x 18in table, 15in throat with Acu-Rite III 3 axis Digital Readout.
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- 148 A Large Quantity of Assorted Twist Drills in 2 bays.
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- 149 A Quantity of Assorted Twist Drills (up to 2 1/8in).
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- 150 A Quantity of Assorted Twist Drills and Reamers.
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- 151 A Quantity of Assorted Twist Drills.
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- 153 A Performance Power 150mm Double Ended Bench Grinder (240v).
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- 154 Assorted Lathe Tooling in 6 tote bins and 4 lin bins.
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- 155 A Horizontal Indexing Chuck, 5in 3 jaw chuck with one other and A Dividing Fixture.
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- 156 Assorted Riveting Tools and Rivets.
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157 An Optical Dividing Head with Tailstock fitted to Common T Slotted Table: 4.75in centre height, 14in centres.

158 A Makita 6802BV Screwdriver (110v).

159 A Bosch GST150BCE Jig Saw (110v).

160 A Bosch GST150BCE Jig Saw (110v).

161 A Hitachi 7in Angle Grinder (110v).

162 A Makita 7in Angle Grinder (110v).

163 A 110v Junction Box and Extension Lead.

164 A set of Bench Centres: 11in centre height, 15in centres.

165 An Avery G201 Electronic Weighing and Counting Scale.

170 An Abicor Binzel WK23 Coolant Recycler No.GK36049 (2010)

171 A Fobco Star Bench Type Pillar Drill No.30491 (3ph).

172 A Fobco Star Bench Type Pillar Drill No.19138 (3ph).

173 A Bench Type Surface Grinder, 7.5in x 4in table with machine light.

174 A Delapena Speedhone Honer No.2026/81 with A Large Quantity of Hones and cabinet.

175 A Thermal Dynamics Pak Master 25 Portable Plasma Cutting System.

176 An SIP Handyman Portable Mig Welding Set.

177 A Calor Gas Heat Gun.

178 A Quantity of Oxyacetylene Cutting Gear including Torches, Gauges and Hose.

179 A Thermadyne Thermal Arc DC Inverter Portable Tig Welding Set.

180 A Portable Polishing Machine (110v) with case.

181 A Bosch Polishing Machine (110v).

182 A Watson Manasty Shadowmaster Junior 500 Bench Type Shadowgraph.

183 A Wickes 13mm Bench Type Pillar Drill (1ph).

184 A Weber 15 tonne Bottle Jack.

185 A 1 ton Chain Block.

186 A Yale 2 ton Chain Block.

187 A Euro 1 ton Chain Block.

188 A 1 ton Chain Block.

189 A 1 ton Chain Block.

190 A 1 ton Chain Block.

191 2 Girder Clamps.

192 2 Beam Trolleys.

193 A 6in Bench Cropper.

194 A Kingsland Circular Sheet Metal Cutter.

195 6-50INT Spindle Tools.

196 A Trumpf TKF103 Sheet Metal Beveller (110v).

197 A Wirbel Industrial Vacuum Cleaner.

198 A Churchill Plain Cylindrical Grinder, 6ft centres, 16in swing.

199 A Churchill Internal Grinding Machine.

200 An 11 drawer Tool Cabinet, 30in x 27.5in x 60in h.

201 A 6in Machine Vice.

202 A 6in Machine Vice.

203 A Colchester Lathe Turret Attachment.

204 A Milling Clamping System.

205	A Horizontal Dividing Head.
206	3 Swivel Bases.
207	2 Collet Chucks.
208	4 Clamping Sets.
209	A Box of Assorted Twist Drills.
210	A Box of Assorted Twist Drills.
211	A Box of Assorted Heavy Duty Twist Drills.
212	A Box of Assorted Heavy Duty Twist Drills.
213	A Box of Assorted Twist Drills.
214	A Box of Assorted Twist Drills.
215	A Box of Assorted Long Series Twist Drills.
216	A Quantity of Twist Drills in 2 drawers.
217	A Quantity of Reamers and Sundry Tooling in 2 drawers.
219	An Original 6 tier Bar Storage Rack and Contents including Round Bar, Hexagonal Bar and Tube.
220	A Heavy Duty Roller Conveyor, 10ft lg x 14in w.
221	A JCJ Lockforming Machine No.138.
222	A Fruilair ACT40 Compressed Air Dryer (1ph).
223	A Mattei MD68/AC Compressed Air Dryer (2013).
224	A Scheppach HF33 Spindle Moulding Machine (1ph).
225	A P and J Dust Extraction Unit, 25in x 24in x 32in h.
226	An Airmaster Dust Extraction Unit, 18in dia x 33in h.
227	An Addison S280II 280mm Semi Automatic Horizontal Metalworking Bandsaw No.2M020 (11/2012), 220 x 300mm blade with power clamping and roller conveyor, 10ft lg x 14in w.

228	A Needtek UT2000 Electronic Time Recorder and Card Rack.
229	An Engineers Straight Edge, 80in.
231	A Colchester Mastiff 1400 SS and SC Lathe No.8/0200/05293: 21in swing x 40in centres, 3.5in spindle bore, 3 jaw chuck, 3 point steady.
232	A Colchester Master 2500 SS and SC Lathe No.5/0003/03297: 13in swing x 40in centres, 3 jaw chuck, 3 point steady.
233	A DeWalt DW87 Abrasive Wheel Cut Off Saw (240v).
234	3 HH Sheet Metal Clamps, 200kg per pair.
235	A Quantity of Twist Drills in 3 drawers.
236	14 Assorted 3 and 4 jaw Chucks with Gap Piece.
237	9 Assorted 3 and 4 jaw Chucks.
238	Assorted Lathe Tooling (in pigeon hole rack).
239	A Quantity of Plastic Offcuts.
242	A Colchester Triumph 2000 SS and SC Gap Bed Lathe No.6/0004/18200: 15in swing x 50in centres with Copying Attachment, 3 jaw chuck.
243	A Colchester Mastiff 1400 SS and SC Lathe No.8/0004/03149: 21in swing x 80in centres, 3 and 4 jaw chucks.
244	A Boremasters TIPLAP Diamond Wheel Tool Lapping Machine (1ph).
245	An Ikegai A20 SS and SC Lathe: 20in swing x 60in centres with Duplomatic Copying Attachment, 3 and 4 jaw chucks, 2 and 3 point steadies.
246	A Colchester Lathe Turret Attachment.
247	A Universal Dividing Head with 7.5in 3 jaw chuck.
248	A Globe 10cwt Electric Chain Hoist.
249	A King 10cwt Electric Chain Hoist.
250	A Mecatecnica 400mm Rotary Table.
251	A set of Imperial Slip Gauges.

252	A set of Imperial Slip Gauges.
253	A set of Imperial Slip Gauges.
254	2 sets of Imperial Slip Gauges (incomplete).
255	Assorted Twist Drills in 4 boxes.
256	An 8in Swivel Machine Vice.
257	3 Boxes of Assorted Chuck Jaws.
258	Assorted Inspection Equipment (as lotted) including Height Gauges, Length Gauges, Squares.
259	A Record No.3 4in Engineers Vice.
259A	A Record No.3 4in Engineers Vice.
260	A Samsonia 4in Engineers Vice.
262	A Webster and Bennett Cast Iron Surface Table, 6ft x 3ft.
263	A 9in Machine Vice, 7in opening.
264	A Sigma Comparator with Sine Bar.
265	A Surface Flatness Company Granite Surface Plate, 3ft x 2ft.
266	A Moore and Wright 20in Digital Vernier Caliper.
267	Assorted Inspection/Test Equipment (as lotted).
268	A Magnetic Chuck, 14in x 6in.
269	A Makita 9032 Filing Sander.
270	Approx. 30 Various Micrometers.
271	6 Various Large Micrometers.
272	7 Various Large Micrometers.
273	A Myford MG12 Cylindrical Grinding Machine: 5in swing x 12in centres.

274	A Jones and Shipman 540 Surface Grinding Machine: 6in x 18in with coolant and extraction.
275	A Jones and Shipman 1307 Cylindrical Grinding Machine: 14in x 40in with 2-3 point steadies, 2 point steady, 2 dresser attachments, 3 jaw chuck, 2 magnetic chucks; supplied/rebuilt by Andmar.
276	A Mostana Automatic Horizontal Surface Grinding Machine: 24in x 8in with coolant.
277	A Large Quantity of Used Grinding Wheels.
280	A Cast Iron Angle Plate, 36in x 36in x 24in.
281	A Quantity of Internal Spindle Grinding Wheels with 2 Spindles.
283	A Quantity of Thread Gauges (as lotted).
284	Assorted Drivers and Centres (as lotted).
285	A Quantity of Assorted Parallel Blocks in 2 boxes.
286	5-3 and 4 jaw Chucks.
287	A Single Door Cabinet with Drawers.
289	Assorted Plug Gauges in 16 Lin Bins and 1 Tote Bin.
290	Assorted Plug Gauges in 17 Lin Bins.
291	Assorted Plug Gauges in 14 Lin Bins.
292	A Quantity of Assorted Milling Cutters and Sundry Tooling (as lotted).
293	Assorted Clamps and Bolts in 6 boxes.
294	A Double Movement Magnetic Sine Table, 11in x 6in.
295	2 Surface Plates, 12in x 12in with Cast Iron Plate.
296	A 6in Universal Machine Vice.
297	A Sine Table, 6in x 6in with Magnetic Vee Block and 3 Vee Blocks.
298	3 Boxes of Assorted Thread Chasers.
299	2 Wooden Tool Boxes and Assorted Tooling.

300	A Quantity of Assorted Dies and Die Holders.
301	Assorted Thread Gauges in 2 boxes.
302	Assorted Helicoil Sets and Thread Repair Kits.
303	A Tool Box with Assorted Taps.
306	A Quantity of Protective Sleeves, Anti Rust Wrapping Paper and Film.
307	3 T Slotted Plates: 23in x 31in x 2in, 23in x 4in x 2in, 23in x 5in x 2in.
311	A Quantity of Assorted Taps (as lotted).
312	A Quantity of Reamers in one box.
313	A Quantity of Lathe Tooling (as lotted).
313A	A Quantity of Lathe Tooling (as lotted).
314	Assorted Dial Gauges with 2 Magnetic Bases.
315	Miscellaneous Inspection Equipment (as lotted).
316	2 T Slotted Packing Blocks: 16in x 8in x 8.5in, 16in x 8in x 8in.
317	A Quantity of Heavy Duty Twist Drills.
317A	A Quantity of Heavy Duty Twist Drills.
318	A Quantity of Long Series Twist Drills.
319	A Quantity of Twist Drills in 2 boxes.
320	A Quantity of Assorted Lathe Tools with Chuck and Centres in 3 boxes.
321	A 2500kg capacity Hand Hydraulic Pallet Truck.
322	A BT Rolatruc Hand Hydraulic Pallet Truck.
